

**§ 464.36**

**40 CFR Ch. I (7–1–07 Edition)**

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

**PSNS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of sand reclaimed	
Copper (T) .....	0.217	0.12
Lead (T) .....	0.59	0.291
Zinc (T) .....	1.1	0.418
Total Phenols .....	0.642	0.224
TTO .....	1.18	0.386
Oil and grease (for alternate monitoring) .....	22.4	7.47

[50 FR 45247, Oct. 30, 1985; 51 FR 21762, June 16, 1986]

**§ 464.36 Pretreatment standards for new sources.**

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources.

(a) *Casting Cleaning Operations.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

**PSNS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0129	0.0071
Lead (T) .....	0.0237	0.0116
Zinc (T) .....	0.0437	0.0165

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where

equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

**PSNS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0129	0.0071
Lead (T) .....	0.0353	0.0174
Zinc (T) .....	0.0656	0.025

(b) *Casting Quench Operations.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

**PSNS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0138	0.0076
Lead (T) .....	0.0252	0.0124
Zinc (T) .....	0.0466	0.0176
TTO .....	0.0257	0.00838
Oil and Grease (for alternate monitoring) .....	1.43	0.476

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

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### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0138	0.0076
Lead (T) .....	0.0376	0.0185
Zinc (T) .....	0.0699	0.0266
TTO .....	0.0257	0.00838
Oil and Grease (for alternate monitoring) .....	1.43	0.476

#### (c) Dust Collection Scrubber Operations.

(1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 million Sm <sup>3</sup> (pounds per billion SCF) of air scrubbed	
Copper (T) .....	0.218	0.12
Lead (T) .....	0.398	0.195
Zinc (T) .....	0.736	0.278
Total Phenols .....	0.646	0.225
TTO .....	2.04	0.664
Oil and Grease (for alternate monitoring) .....	22.5	7.51

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 million Sm <sup>3</sup> (pounds per billion SCF) of air scrubbed	
Copper (T) .....	0.218	0.12
Lead (T) .....	0.593	0.293
Zinc (T) .....	1.1	0.421
Total Phenols .....	0.656	0.225
TTO .....	2.04	0.664
Oil and Grease (for alternate monitoring) .....	22.5	7.51

(d) *Grinding Scrubber Operations.* No discharge of process wastewater pollutants to a POTW.

(e) *Investment Casting.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	3.19	1.76
Lead (T) .....	5.84	2.86
Zinc (T) .....	10.8	4.07
TTO .....	13.2	4.3
Oil and Grease (for alternate monitoring) .....	330	110

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	3.19	1.76
Lead (T) .....	8.7	4.3
Zinc (T) .....	16.2	6.17
TTO .....	13.2	4.3
Oil and Grease (for alternate monitoring) .....	330	110

(f) *Melting Furnace Scrubber Operations.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 million Sm <sup>3</sup> (pounds per billion SCF) of air scrubbed	
Copper (T) .....	1.02	0.561
Lead (T) .....	1.86	0.911
Zinc (T) .....	3.44	1.3
Total Phenols .....	3.01	1.05
TTO .....	8.34	2.73
Oil and Grease (for alternate monitoring) .....	105	35

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 million Sm <sup>3</sup> (pounds per billion SCF) of air scrubbed	
Copper (T) .....	1.02	0.561
Lead (T) .....	2.77	1.37
Zinc (T) .....	5.15	1.96
Total Phenols .....	3.01	1.05
TTO .....	8.34	2.73
Oil and Grease (for alternate monitoring) .....	105	35

(g) *Mold Cooling Operations.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0428	0.0236
Lead (T) .....	0.0783	0.0384
Zinc (T) .....	0.145	0.0546
TTO .....	0.0797	0.026
Oil and Grease (for alternate monitoring) .....	4.43	1.48

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0428	0.0236
Lead (T) .....	0.117	0.0576
Zinc (T) .....	0.217	0.0827
TTO .....	0.0797	0.026
Oil and Grease (for alternate monitoring) .....	4.43	1.48

(h) *Slag Quench Operations.* (1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0527	0.0291
Lead (T) .....	0.0964	0.0473
Zinc (T) .....	0.178	0.0673
TTO .....	0.0257	0.00838
Oil and grease (for alternate monitoring) .....	5.46	1.82

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

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### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T) .....	0.0527	0.0291
Lead (T) .....	0.144	0.0709
Zinc (T) .....	0.267	0.102
TTO .....	0.0257	0.00838
Oil and grease (for alternate monitoring) .....	5.46	1.82

#### (i) *Wet Sand Reclamation Operations.*

(1) Applicable to plants that are casting primarily ductile iron, to plants that are casting primarily malleable iron where greater than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where greater than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of sand reclaimed	
Copper (T) .....	0.217	0.12
Lead (T) .....	0.396	0.194
Zinc (T) .....	0.732	0.276
Total phenols .....	0.642	0.224
TTO .....	1.18	0.386
Oil and grease (for alternate monitoring) .....	22.4	7.47

(2) Applicable to plants that are casting primarily steel, to plants that are casting primarily malleable iron where equal to or less than 3,557 tons of metal are poured per year, and to plants that are casting primarily gray iron where equal to or less than 1,784 tons of metal are poured per year.

### PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of sand reclaimed	
Copper (T) .....	0.217	0.12
Lead (T) .....	0.59	0.291
Zinc (T) .....	1.10	0.418
Total phenols .....	0.642	0.224
TTO .....	1.18	0.386
Oil and grease (for alternate monitoring) .....	22.4	7.47

**§ 464.37 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology. [Reserved]**

### Subpart D—Zinc Casting Subcategory

**§ 464.40 Applicability; description of the zinc casting subcategory.**

The provisions of this subpart are applicable to discharges to waters of the United States and to the introduction of pollutants into publicly owned treatment works resulting from zinc casting operations as defined in § 464.02(d).

**§ 464.41 Specialized definitions.**

For the purpose of this subpart:

(a) *Total Toxic Organics* (TTO). TTO is a regulated parameter under PSES (§ 464.45) and PSNS (§ 464.46) for the zinc subcategory and is comprised of a discrete list of toxic organic pollutants for each process segment where it is regulated, as follows:

(1) Casting Quench (§ 464.45(a) and § 464.46(a)):

21. 2,4,6-trichlorophenol
22. para-chloro meta-cresol
31. 2,4-dichlorophenol
34. 2,4-dimethylphenol
39. fluoranthene
44. methylene chloride (dichloromethane)
65. phenol
66. bis(2-ethylhexyl) phthalate
68. di-n-butyl phthalate
70. diethyl phthalate
85. tetrachloroethylene

(2) Die Casting (§ 465.45(b) and § 464.46(b)):

1. acenaphthene
21. 2,4,6-trichlorophenol
22. para-chloro meta-cresol
24. 2-chlorophenol
34. 2,4-dimethylphenol
44. methylene chloride (dichloromethane)
55. naphthalene
65. phenol
66. bis (2-ethylhexyl) phthalate
68. di-n-butyl phthalate
70. diethyl phthalate
85. tetrachloroethylene
86. toluene
87. trichloroethylene

(3) Melting Furnace Scrubber (§ 464.45(c) and § 464.46(c)):

31. 2,4-dichlorophenol
34. 2,4-dimethylphenol
39. fluoranthene